



# STYCCOBOND F30

## Carpet Seaming Adhesive

### INTRODUCTION

STYCCOBOND F30 is a synthetic rubber/resin adhesive used to prevent fibre loss when seaming the clean cut edges of carpets.

See the **F. Ball Recommended Adhesives Guide** for details of specific floorcoverings.

### PREPARATION

Ensure that carpet seam edges are cut cleanly, fit neatly together and that the edges are free from loose fibres.

Pour STYCCOBOND F30 adhesive into the dispenser bottle prior to use. Cut the top off the nozzle using a sharp knife and gently squeeze the bottle to extrude a bead of adhesive. When not in use place the cap over the nozzle to prevent the adhesive from drying out.

DO NOT store the adhesive for long periods in the dispenser bottle.

### FEATURES

- Prevent fibre loss from clean cut edges of carpets

### STANDARDS

All aspects of the installation of floorcoverings should be in accordance with the requirements of the relevant British Standard Code of Practice i.e. BS 5325 (Installation of textile floorcoverings) and supplementary specifications.

### TECHNICAL INFORMATION

Colour	Pale Straw
Consistency	Viscous Liquid
Flash Point	-17°C
Coverage Rates (Approx.)	Up to 50 linear metres per 500ml
Open time	Up to 15 minutes

SCAN QR CODE TO VIEW PRODUCT DEMO VIDEO



## ADHESIVE APPLICATION

### Compression Joint

Overlap two adjacent pre-trimmed lengths of carpet by approximately 3mm. Fold back both edges by half the width of the carpet then apply the recommended adhesive.

Lay one section of carpet applying pressure to ensure overall contact with the adhesive then apply a continuous bead of STYCCOBOND F30 to the primary backing along the length of the seam edge. Immediately re-lay the adjacent section of carpet.

Starting at the centre gently feed the edge into the seaming adhesive taking care to ensure the sealer does not squeeze up onto the carpet fibres. Any fullness of carpet should be dissipated away from the seam by applying pressure with the STYCCOBOND Glyda.

### Butt Joint

Form a butt joint with the secondary backed carpet then carefully fold back both edges half the width of the carpet and apply the recommended adhesive.

Lay one section of carpet applying pressure to ensure overall contact with the adhesive then apply a bead of STYCCOBOND F30 to the backing along the length of the seam. Immediately re-lay the adjacent section of carpet carefully feeding the edge into the seaming adhesive taking care to ensure the sealer does not squeeze up onto the carpet fibres.

## PRECAUTIONS

Remove any surplus adhesive from the carpet fibres whilst still wet using F. Ball STYCCO-WIPES. Pour any unused adhesive in the dispenser bottle back into the adhesive tin; do not store STYCCOBOND F30 in the dispenser bottle.

## TOOLS

- Dispenser bottle incorporating a conical shaped dispenser nozzle
- Knife

## STORAGE

Store between 5°C and 30°C in accordance with current regulations for highly flammable liquids. Protect from frost.

## PACK SIZE

500ml tin

## SHELF LIFE

12 months in unopened containers stored under good conditions

## HEALTH & SAFETY

This product is not classified. Relevant safety data sheets and advice given can be found at [www.f-ball.com](http://www.f-ball.com).

Alternatively these can be obtained from the point of purchase or from F. Ball and Co. Ltd. at the address below.

Site conditions vary, to ensure this product is suitable and to confirm this data sheet is current please contact our Technical Service Department.



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